



BELOW IS A REFERENCE FOR ILVA PRODUCTS & MIXING RATIOS
THINNERS RATIO IS A GUIDE ONLY
YOU ARE ABLE TO ADD OR REDUCE THE THINNER TO MEET YOUR REQUIREMENTS

PRODUCT CODE	PRODUCT DESCRIPTION	HARDENER	MIXING RATIO VOLUME	MIXING RATIO WEIGHT	SOLVENT/ THINNER	THINNER RATIO	POT LIFE
PA30	POLYURETHANE WHITE PRIMER/ UNDERCOAT	TX19 OR TX50	2:1	10:4	TZ13 OR TZ35	20-35%	3HRS
PI30 & PI50	POLYESTER WHITE PRIMER/ UNDERCOAT	TV72 ACCELERATOR TV84 HARDENER	2% + 2%	2% + 2%	TZ2003 ACETONE	20-35%	1HRS
PL800 SATIN PLG1 / PLG5+	POLYURETHANE MIXED SATIN COLOURS	TX50 OR TX72	2:1	2:1	TZ13 OR TZ35	20-35%	4HRS
PM800 GLOSS PMG1 / PMG5+	POLYURETHANE MIXED GLOSS COLOURS	TX76 OR TX17	10:7	10:6	TZ13 OR TZ35	20-35%	4HRS
TA48	POLYURETHANE CLEAR SEALER	TX11 OR TX50	2:1	2:1	TZ13 OR TZ35	20-50%	4HRS
TO96 - 10% TO93 - 30% TO91 - 60%	POLYURETHANE CLEAR TOPCOATS	TX50	2:1	2:1	TZ13 OR TZ35	20-30%	4HRS
TO9757 - 5% TO9756 - 10% TO9754 - 25% TO9751 - 60%	POLYURETHANE DIAMANTE CLEAR TOPCOATS	TX70	2:1	2:1	TZ13 OR TZ35	20-35%	4HRS
TA15	ACRYLIC URETHANE SEALER	TX90	5:1	5:1	TZ13 OR TZ35	20-40%	4HRS
TS537 - 5% TS536 - 10% TS534 - 25% TS531 - 60%	ACRYLIC URETHANE CLEAR TOPCOATS	TX90	5:1	5:1	TZ13 OR TZ35	20-40%	4HRS

SUPERIOR TIMBER COATINGS (S.Aust) ADDRESS: UNIT 2/13 THAMES AVENUE, KLEMZIG. S.Aust. 5087

South Australian Office Phone: 08 7099 4710 Fax: 08 7099 4730 Technical & Sales Support: Michael Kilsby: 0410 635 011

SUPERIOR TIMBER COATINGS (Vic) ADDRESS: UNIT 13/257 COLCHESTER ROAD, KILSYTH. VIC 3137

Victorian Office Phone: 03 9761 6899 Fax: 03 9761 6630 Technical & Sales Support: Sonny Li: 0410 635 002 / Terry Taylor 0410 635 014

www.stcoatings.com.au